

# WINDOWS

DISTILLERY

## THE HOME OF SPIRIT BENDERS™

**Listen. Innovate. Create.** That's how we live our days. It is what led us to become Spirit Benders™. There are plenty of familiar spirits on the shelves today. We promise to always take you to a new and delicious place. We blend, smoke, age, and finish, with an end goal in mind for each spirit. We seek ways to naturally and creatively elevate each profile until the final iteration is as imagined. As Founder Chris Mayer notes, "We are driven to make each blend, each bottle, each barrel something very special that we're delighted to share with friends."



### FOUR BARREL

A journey through flavors. Four Barrel starts with two bourbons, aged five and seven years in new American oak, then blended and aged across sherry, port, and maple syrup casks. Each cask layer adds its own character, creating a distinct profile that blends tradition with innovation. As Spiritbenders™, we approach each blend with fresh eyes, seeking spaces where exceptional spirits are free to stand out.

Four Barrel holds a rare place among fine spirits, with a unique kiss of smoke that enhances rather than overpowers. This smoke subtly enriches the blend—like a touch of salt on a ribeye—without imparting a smoky flavor, instead binding the diverse elements into a cohesive, sophisticated sip.

### THE EXPERIENCE

The intricate journey through multiple casks creates a deep, tongue-coating richness, made more complex through a gradual proofing process. Four Barrel's profile unfolds with a balanced depth that invites exploration.

#### PALETTE:

Dark vanilla and sweet rum join with late summer plum and toasted coconut cream. A final hint of "center-of-the-s'more" marshmallow adds softness to the profile.

#### NOSE:

Fresh cherry blossom and spring rain open the experience, leading to notes of English toffee, warm gingersnaps, and a touch of maple sugar.

#### FINISH:

A medium-long finish with caramel, vanilla, and the warmth of grilled peach, complemented by spiced oak and toasted almonds. Subtle layers unfold with each sip, leaving a rich, lasting warmth.

## CRAFTED FOR THE PERFECT SIP

Four Barrel is crafted to shine on its own, with each element proofed for a balanced taste experience. While it pairs well in classic cocktails, this spirit is designed for savoring. If you choose to add water, do so sparingly—a few drops reveal notes of cinnamon, nutmeg, and orchard fruits, creating a new journey with each taste.